

OREVAC[®] 18751

OREVAC[®] 18751 is a maleic anhydride grafted polypropylene.

- OREVAC[®] 18751 is a tie resin to be used in extrusion coating and extrusion lamination technologies. It has been designed to develop adhesion in these processes onto substrates like aluminium foil, paper or PP films and in coextrusion with resins like PP and PA.
- OREVAC[®] 18751 exhibits excellent processing properties, particularly regarding drawability, neck-in and melt stability. In addition to adhesive properties, OREVAC[®] 18751 allows to design aluminium lids for PP or PP coated cups and containers with controlled opening forces.

Typical Properties

	Test Method	Unit	Typical Value
Melt Index (230°C/2.16kg)	ISO 1133 / ASTM D1238	g/10min.	35
Melting Point	ISO 11357-3	°C	160
Density	ISO 1183 / ASTM D1505	g/cm ³	0.91
Vicat Softening Temperature (10N) ¹	ISO 306 / ASTM D1525	°C	138
Tensile modulus ¹	ISO 527-2 / ASTM D638	MPa	650
Tensile strength at yield ¹	ISO 527-2 / ASTM D638	MPa	22
Elongation at break ¹	ISO 527-2 / ASTM D638	%	500

¹: On 25 µm films



Processing

OREVAC® 18751 is not corrosive and is readily processed with standard polyolefin equipment. Conditions typically used in extrusion of polypropylene resins are suitable. Typical extrusion temperature settings could be:

Zone 1	Zone 2	Zone 3	Zone 4	Fittings-Channels	Die
200-220°C	220-250°C	250-275°C	275°C	275°C	275°C

Final profile and settings will depend on the line and the multi-layer structure being run. Although it is not necessary for short runs, it is recommended to dry OREVAC® 18751 pellets prior to extrusion in order to reduce die build-up during long runs. Typical drying conditions would be from 2 to 4 hours at 80-90°C under dry air.

Storage, Handling & Safety

OREVAC® 18751 should be stored in dry conditions protected from UV-light. Improper storage conditions may cause degradation and have consequences on physical properties of the product.

